SOLENOID OPERATED DIRECTIONAL CONTROLS

2 Way 2 Position Normally Open Spool Valves

<table>
<thead>
<tr>
<th>GPM</th>
<th>PSI</th>
<th>LPM</th>
<th>BAR</th>
<th>MODEL</th>
<th>CAVITY</th>
<th>PAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>3000</td>
<td>11</td>
<td>207</td>
<td>MA-S2H</td>
<td>5/8&quot;-18</td>
<td>82</td>
</tr>
<tr>
<td>3</td>
<td>4000</td>
<td>11</td>
<td>276</td>
<td>HA-S2H</td>
<td>5/8&quot;-18</td>
<td>84</td>
</tr>
<tr>
<td>5</td>
<td>3000</td>
<td>19</td>
<td>207</td>
<td>PB-S2H</td>
<td>3/4&quot;-16</td>
<td>86</td>
</tr>
<tr>
<td>8</td>
<td>3000</td>
<td>30</td>
<td>207</td>
<td>DE-S2H</td>
<td>7/8&quot;-14</td>
<td>88</td>
</tr>
<tr>
<td>8</td>
<td>4000</td>
<td>30</td>
<td>276</td>
<td>HE-S2H</td>
<td>7/8&quot;-14</td>
<td>90</td>
</tr>
</tbody>
</table>

**Typical Schematic**

Typical application for the S2H is a pump unloading valve.

---

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TECNORD  
*a Delta Power Co.*

TECNORD  
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E-mail: tecnord@tecnord.com
MA-S2H Direct Acting Spool, 2 Way, Normally Open

DESCRIPTION
7 size, 5/8-18 thread, “Mini” series, solenoid operated, 2 way normally open, spool valve.

OPERATION
When de-energized the MA-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).

FEATURES
• Hardened parts for long life.
• Efficient wet-armature construction.
• Cartridges are voltage interchangeable.
• Industry common cavity.
• Unitized, molded coil design.
• Continuous duty rated solenoid.
• Optional coil voltages and terminations.

HYDRAULIC SYMBOL

HA-S2H should be specified where higher pressures or 2 to 1 shift operation is required.

PERFORMANCE
Actual Test Data (Cartridge Only)

VALVE SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Flow (GPM)</td>
<td>3</td>
</tr>
<tr>
<td>Rated Operating Pressure (PSI)</td>
<td>3000</td>
</tr>
<tr>
<td>Typical Internal Leakage (150 SSU)</td>
<td>5 cu in/min (82 ml/min)</td>
</tr>
<tr>
<td>Viscosity Range (SSU)</td>
<td>36 to 3000</td>
</tr>
<tr>
<td>Filtration (ISO)</td>
<td>18/16/13</td>
</tr>
<tr>
<td>Media Operating Temperature Range</td>
<td>-40°F to 250°F (-40°C to 120°C)</td>
</tr>
<tr>
<td>Weight (.05 kg)</td>
<td>.12 lbs.</td>
</tr>
<tr>
<td>Operating Fluid Media</td>
<td>General Purpose Hydraulic Fluid</td>
</tr>
<tr>
<td>Cartridge Torque Requirements</td>
<td>15 ft-lbs (40 Nm)</td>
</tr>
<tr>
<td>Coil Nut Torque Requirements</td>
<td>3-5 ft-lbs (4.1-6.8 Nm)</td>
</tr>
<tr>
<td>Cavity</td>
<td>MINI 2W</td>
</tr>
<tr>
<td>Cavity Tools Kit (form tool, reamer, tap)</td>
<td>40500003</td>
</tr>
<tr>
<td>Seal Kit</td>
<td>21191002</td>
</tr>
</tbody>
</table>

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SOLENOID OPERATED DIRECTIONAL CONTROLS

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TECNORD
a Delta Power Co.

ORDERING INFORMATION

MA-S2H - - - -

OPTIONS
Buna Standard 00
Viton Standard V0
Buna, Screen A0
Viton, Screen W0

BODIES
Blank Without Body
N ¼” BSP Ports
S #6 SAE Ports

VOLTAGE (*other voltages available on request)
12 12 VDC
24 24 VDC
22 220 VAC with molded full wave rectifier

“M” COIL TERMINATION
Double Lead DL
(* several types of termination can be attached on leads on request)
DIN 43650 (Hirschman) – (AC&DC)

Approximate Coil Weight: .30 lbs (.14 kg.)

DIMENSIONS

DIMENSIONS

ORDERING INFORMATION

MA-S2H - - - -

OPTIONS
Buna Standard 00
Viton Standard V0
Buna, Screen A0
Viton, Screen W0

BODIES
Blank Without Body
N ¼” BSP Ports
S #6 SAE Ports

VOLTAGE (*other voltages available on request)
12 12 VDC
24 24 VDC
22 220 VAC with molded full wave rectifier

“M” COIL TERMINATION
Double Lead DL
(* several types of termination can be attached on leads on request)
DIN 43650 (Hirschman) – (AC&DC)

Approximate Coil Weight: .30 lbs (.14 kg.)

DIMENSIONS

ORDERING INFORMATION

MA-S2H - - - -

OPTIONS
Buna Standard 00
Viton Standard V0
Buna, Screen A0
Viton, Screen W0

BODIES
Blank Without Body
N ¼” BSP Ports
S #6 SAE Ports

VOLTAGE (*other voltages available on request)
12 12 VDC
24 24 VDC
22 220 VAC with molded full wave rectifier

“M” COIL TERMINATION
Double Lead DL
(* several types of termination can be attached on leads on request)
DIN 43650 (Hirschman) – (AC&DC)

Approximate Coil Weight: .30 lbs (.14 kg.)

DIMENSIONS

ORDERING INFORMATION

MA-S2H - - - -

OPTIONS
Buna Standard 00
Viton Standard V0
Buna, Screen A0
Viton, Screen W0

BODIES
Blank Without Body
N ¼” BSP Ports
S #6 SAE Ports

VOLTAGE (*other voltages available on request)
12 12 VDC
24 24 VDC
22 220 VAC with molded full wave rectifier

“M” COIL TERMINATION
Double Lead DL
(* several types of termination can be attached on leads on request)
DIN 43650 (Hirschman) – (AC&DC)

Approximate Coil Weight: .30 lbs (.14 kg.)
**DESCRIPTION**


**OPERATION**

When de-energized the HA-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).

**FEATURES**

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design (for most common terminations, see coil page).
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

**HYDRAULIC SYMBOL**

Operational shift limit 2 GPM (8 LPM).
For shifted performance consult chart.

**PERFORMANCE**

Actual Test Data (Cartridge Only)

**VALVE SPECIFICATIONS**

- Maximum Flow: 3 GPM (11 LPM)
- Rated Operating Pressure: 4000 PSI (276 bar)
- Typical Internal Leakage: 8 cu in/min (131 ml/min)
- Viscosity Range: 36 to 3000 SSU (3 to 647 cSt)
- Filtration: ISO 18/16/13
- Media Operating Temperature Range: -40° to 250° F (-40° to 120° C)
- Weight: .14 lbs. (.06 kg)
- Operating Fluid Media: General Purpose Hydraulic Fluid
- Cartridge Torque Requirements: 15 ft-lbs (20 Nm)
- Coil Nut Torque Requirements: 3-5 ft-lbs (4.1-6.8 Nm)
- Cavity: MINI 2W
- Cavity Tools kit: General Purpose Hydraulic Fluid
- Seal Kit: 21191002

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TECNORD

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TECNORD Phone +39 059 254895  Fax +39 059 253512  E-mail: tecnord@tecnord.com

a Delta Power Co.
PB-S2H Direct Acting Spool, 2 Way, Normally Open

**DESCRIPTION**
8 size, 3/4-16 thread, “Power” series, solenoid operated, 2 way normally open, spool valve.

**OPERATION**
When de-energized the PB-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

**OPERATION OF MANUAL OVERRIDE OPTION:** To override, pull knob out. On the detented version, after pulling knob out twist 180 degrees and release. The valve will remain in that position.

**FEATURES**
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

**HYDRAULIC SYMBOL**

**PERFORMANCE**
Actual Test Data (Cartridge Only)

<table>
<thead>
<tr>
<th>Flow (GPM)</th>
<th>Port 1 to 2 (de-eng)</th>
<th>Port 2 to 1 (de-eng)</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>300</td>
<td>200</td>
</tr>
<tr>
<td>10</td>
<td>250</td>
<td>150</td>
</tr>
<tr>
<td>15</td>
<td>200</td>
<td>100</td>
</tr>
<tr>
<td>20</td>
<td>150</td>
<td>50</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pressure Drop (PSI)</th>
<th>Flow (LPM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>0</td>
</tr>
<tr>
<td>100</td>
<td>5</td>
</tr>
<tr>
<td>150</td>
<td>10</td>
</tr>
<tr>
<td>200</td>
<td>15</td>
</tr>
<tr>
<td>250</td>
<td>20</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pressure Drop (BAR)</th>
<th>Flow (LPM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>20</td>
<td>20</td>
</tr>
</tbody>
</table>

**VALVE SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Nominal Flow</th>
<th>5 GPM (19 LPM) from (1) to (2)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3 GPM (11 LPM) from (2) to (1)</td>
</tr>
<tr>
<td>Rated Operating Pressure</td>
<td>3000 PSI (207 bar)</td>
</tr>
<tr>
<td>Typical Internal Leakage</td>
<td>5 cu in/min (82 ml/min)</td>
</tr>
<tr>
<td>(150 SSU)</td>
<td></td>
</tr>
<tr>
<td>Viscosity Range</td>
<td>36 to 3000 SSU (3 to 647 cSt)</td>
</tr>
<tr>
<td>Filtration</td>
<td>ISO 18/16/13</td>
</tr>
<tr>
<td>Media Operating Temperature Range</td>
<td>-40° to 250° F (-40° to 120° C)</td>
</tr>
<tr>
<td>Weight</td>
<td>19 lbs. (.09 kg)</td>
</tr>
<tr>
<td>Operating Fluid Media</td>
<td>General Purpose Hydraulic Fluid</td>
</tr>
<tr>
<td>Cartridge Torque Requirements</td>
<td>25 ft-lbs (34 Nm)</td>
</tr>
<tr>
<td>Coil Nut Torque Requirements</td>
<td>4-6 ft-lbs (5.4-8.1 Nm)</td>
</tr>
<tr>
<td>Cavity</td>
<td>POWER 2W</td>
</tr>
<tr>
<td>Cavity Tools kit (form tool, reamer, tap)</td>
<td>40500005</td>
</tr>
<tr>
<td>Seal Kit</td>
<td>21191102</td>
</tr>
</tbody>
</table>

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TECNORD
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*a Delta Power Co.*
SOLENOID OPERATED DIRECTIONAL CONTROLS

TECNORD

DIMENSIONS

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a Delta Power Co.

ORDERING INFORMATION

PB-S2H

OPTIONS
Buna Standard 00
Viton Standard V0
Buna, Override, Detent 0M
Viton, Override, Detent VM
Buna, Screen A0
Viton, Screen W0
Buna, Override, Nondetent B1
Viton, Override, Nondetent V1
Buna, Screen, Override, Detent B4
Viton, Screen, Override, Detent B3
Viton, Screen, Override, Nondetent V3
Viton, Screen, Override, Detent V4

BODIES
Blank Without Body
N ¼" BSP Ports
N1 3/8"BSP Ports
S #6 SAE Ports

VOLTAGE
(*other voltages available on request)
12 12 VDC
24 24 VDC
22 220 VAC without internal rectifier

Note: Use screen only if flow direction is from (1) to (2).

“K” COIL TERMINATION
(All DC Except as Noted)

DL Double Lead
(*several types of termination can be attached on leads on request)
HC Din 43650 (Hirschmann) – (AC & DC)
DI Deutsch – Integral DT04-2P
PIA “I” Coil AMP Superseal – Integral
PID “I” Coil Deutsch – Integral DT04-2P
PIJ “I” Coil AMP Jr. Timer – Integral
PIM “I” Coil Metri-Pack – Integral

IMMERSION PROOF “P” TYPE

Approximate Coil Weight: .42 lbs/.19 kg.

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a Delta Power Co.
SOLENOID OPERATED DIRECTIONAL CONTROLS

DE-S2H Direct Acting Spool, 2 Way, Normally Open

DESCRIPTION
10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, spool valve

OPERATION
When de-energized the DE-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).
OPERATION OF MANUAL OVERRIDE OPTION: To override, turn the manual override screw counterclockwise. To release turn the manual override screw clockwise

FEATURES
- Hardened parts for long life.
- Efficient wet-armature construction.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL

For higher pressure systems see HE-S2H

PERFORMANCE
Actual Test Data (Cartridge Only)

Valve Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Flow</td>
<td>8 GPM (30 LPM) from (1) to (2)</td>
</tr>
<tr>
<td></td>
<td>4 GPM (15 LPM) from (2) to (1)</td>
</tr>
<tr>
<td>Rated Operating Pressure</td>
<td>3500 PSI (245 bar)</td>
</tr>
<tr>
<td>Typical Internal Leakage</td>
<td>5 cu in/min (82 ml/min)</td>
</tr>
<tr>
<td>Viscosity Range</td>
<td>36 to 3000 SSU (3 to 647 cSt)</td>
</tr>
<tr>
<td>Filtration</td>
<td>ISO 18/16/13</td>
</tr>
<tr>
<td>Media Operating Temperature Range</td>
<td>-40° to 250° F (-40° to 120° C)</td>
</tr>
<tr>
<td>Weight</td>
<td>.26 lbs. (.12 kg)</td>
</tr>
<tr>
<td>Operating Fluid Media</td>
<td>General Purpose Hydraulic Fluid</td>
</tr>
<tr>
<td>Cartridge Torque Requirements</td>
<td>30 ft-lbs (40.6 Nm)</td>
</tr>
<tr>
<td>Coil Nut Torque Requirements</td>
<td>4-6 ft-lbs (5.4-8.1 Nm)</td>
</tr>
<tr>
<td>Cavity</td>
<td>DELTA 2W</td>
</tr>
<tr>
<td>Cavity Tools kit (form tool, reamer, tap))</td>
<td>40500000</td>
</tr>
<tr>
<td>Seal Kit</td>
<td>21191202</td>
</tr>
</tbody>
</table>

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a Delta Power Co.
SOLENOID OPERATED DIRECTIONAL CONTROLS

DIMENSIONS

WARNING:
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a Delta Power Co.

ORDERING INFORMATION

DE-S2H

OPTIONS
Buna Standard  00
Viton Standard  V0
Buna, Override  0M
Viton, Override  VM
Buna, Screen  A0
Viton, Screen  W0
Buna, Screen, Override  B3
Viton, Screen, Override  V3

BODIES
Blank  Without Body
N  1/2" BSP Ports
S  #8 SAE Ports

VOLTAGE  (*other voltages available on request)
12  12 VDC
24  24 VDC
22  220 VAC without internal rectifier

Note: Use screen only if flow direction is from (1) to (2).

"V" COIL TERMINATION
(All DC Except as Noted)

DL  Double Lead
DI  Deutsch – Integral DT04-2P
DIJ  "I" Coil AMP Jr. Timer - Integral
DIM  "I" Coil Metri-Pack – Integral

HC  DIN 43650 (Hirschman) – (AC & DC)
DIA  "I" Coil AMP Superseal - Integral
DID  "I" Coil Deutsch – Integral DT04-2P
DIDJ  "I" Coil AMP Jr. Timer - Integral
DIM  "I" Coil Metri-Pack – Integral

IMMERSION PROOF "D" TYPE

DIJ  "I" Coil AMP Jr. Timer - Integral
DIM  "I" Coil Metri-Pack – Integral

Note: Several types of termination can be attached on leads on request.

Approximate Coil Weight: .74 lbs/.33 kg.

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SOLENOID OPERATED DIRECTIONAL CONTROLS

HE-S2H Direct Acting Spool, 2-Way, Normally Open

DESCRIPTION

"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, spool valve

OPERATION

When de-energized the HE-S2H allows flow from (1) to (2) and (2) to (1). When energized the valve blocks flow from (1) to (2) and (2) to (1).

FEATURES

- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL

PERFORMANCE

Actual Test Data (Cartridge Only)

<table>
<thead>
<tr>
<th>Flow (GPM)</th>
<th>Port 1 to 2 (de-eng)</th>
<th>Port 2 to 1 (de-eng)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>10</td>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>20</td>
<td>20</td>
<td>20</td>
</tr>
<tr>
<td>30</td>
<td>30</td>
<td>30</td>
</tr>
<tr>
<td>40</td>
<td>40</td>
<td>40</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Flow (LPM)</th>
<th>Pressure Drop (PSI)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td>10</td>
<td>10</td>
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<tr>
<td>15</td>
<td>15</td>
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<tr>
<td>20</td>
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<td>35</td>
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<table>
<thead>
<tr>
<th>Pressure Drop (BAR)</th>
<th>Flow (LPM)</th>
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</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td>10</td>
<td>10</td>
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<tr>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>20</td>
<td>20</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Maximum Flow</th>
<th>8 GPM (30 LPM) from 1 to 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4 GPM (15 LPM) from 2 to 1</td>
</tr>
<tr>
<td>Max Operating Pressure</td>
<td>4000 PSI (276 bar)</td>
</tr>
<tr>
<td>Typical Internal Leakage</td>
<td>8 cu in/min (131 ml/min)</td>
</tr>
<tr>
<td>Viscosity Range</td>
<td>36 to 3000 SSU (3 to 647 cSt)</td>
</tr>
<tr>
<td>Filtration</td>
<td>ISO 18/16/13</td>
</tr>
<tr>
<td>Media Operating Temperature Range</td>
<td>-40° to 250° F (-40° to 120° C)</td>
</tr>
<tr>
<td>Weight</td>
<td>.38 lbs. (.17 kg)</td>
</tr>
<tr>
<td>Operating Fluid Media</td>
<td>General Purpose Hydraulic Fluid</td>
</tr>
<tr>
<td>Cartridge Torque Requirements</td>
<td>30 ft-lbs (40.6 Nm)</td>
</tr>
<tr>
<td>Coil Nut Torque Requirements</td>
<td>4-6 ft-lbs (5.4-8.1 Nm)</td>
</tr>
<tr>
<td>Cavity</td>
<td>DELTA 2W</td>
</tr>
<tr>
<td>Cavity Tools (form tool, reamer, tap)</td>
<td>40500000</td>
</tr>
<tr>
<td>Seal Kit</td>
<td>21191202</td>
</tr>
</tbody>
</table>

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SOLENOID OPERATED DIRECTIONAL CONTROLS

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